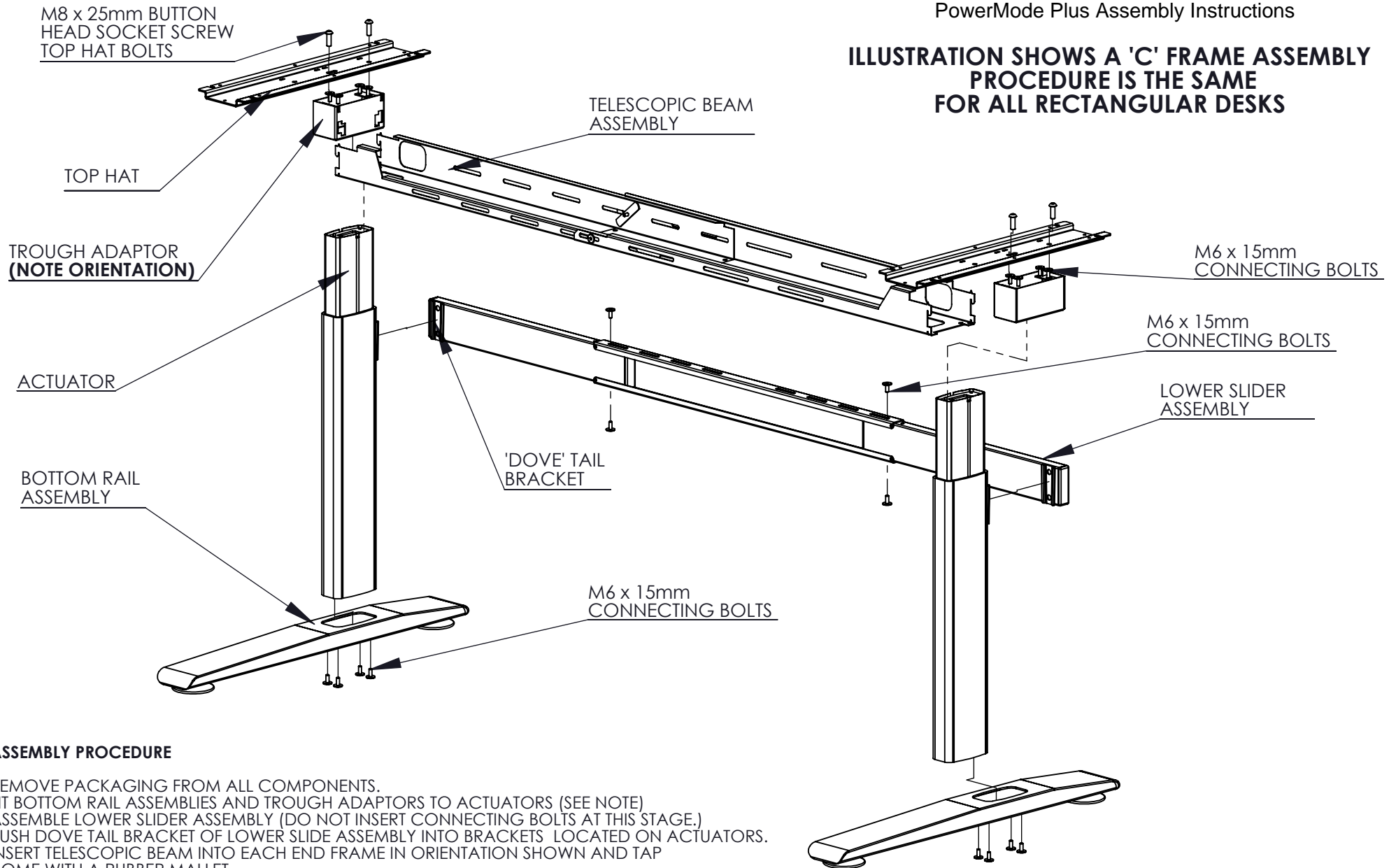


ELECTRIC SIT/STAND HEIGHT ADJUSTABLE ASSEMBLY INSTRUCTIONS RECTANGULAR DESKS

PowerMode Plus Assembly Instructions

**ILLUSTRATION SHOWS A 'C' FRAME ASSEMBLY
PROCEDURE IS THE SAME
FOR ALL RECTANGULAR DESKS**



• ASSEMBLY PROCEDURE

- REMOVE PACKAGING FROM ALL COMPONENTS.
- FIT BOTTOM RAIL ASSEMBLIES AND TROUGH ADAPTORS TO ACTUATORS (SEE NOTE)
- ASSEMBLE LOWER SLIDER ASSEMBLY (DO NOT INSERT CONNECTING BOLTS AT THIS STAGE.)
- PUSH DOVE TAIL BRACKET OF LOWER SLIDE ASSEMBLY INTO BRACKETS LOCATED ON ACTUATORS.
- INSERT TELESCOPIC BEAM INTO EACH END FRAME IN ORIENTATION SHOWN AND TAP HOME WITH A RUBBER Mallet.
- PLACE TOP HATS ON TO TROUGH ADAPTORS AND SECURE WITH TOP HAT BOLTS.
- CONNECT ALL ELECTRICAL KIT (CONTROL BOX, CABLES AND SWITCH)
- POWER UP SYSTEM AND RAISE FRAME TO MAXIMUM HEIGHT.
- FIRMLY TAP HOME DOVE TAIL BRACKETS.
- ADJUST FRAME LENGTH TO SUIT TOP.
- SECURELY TIGHTEN LOWER SLIDER ASSEMBLY BOLTS AND TELESCOPIC BEAM WITH CONNECTING BOLTS.
- SECURE TOP TO FRAME USING APPROPRIATE FIXINGS.
- SECURE CONTROL BOX AND SWITCH TOP TO TOP USING APPROPRIATE FIXINGS.
- SECURE CABLES WITH SELF ADHESIVE TABS AND ZIP TIES.